

Thank You

Thank you for choosing Bearclaw brand fire swords. Bearclaw manufacturing appreciates your purchase. We are pleased that you have chosen one of our finest products to date, and hope that you enjoy a long and safe use of this product. To help insure this, Bearclaw will repair or replace any product found to be suffering from defects in materials or workmanship.

The swords are my personal favorites. My own have served me well and provided endless entertainment in southern California's deserts. If you're an aficionado of weapons, you'll notice these swords are unlike anything else, though they have many trappings of the Japanese Katana. For example, the hand guards are more delicate than other swords, but they're meant to block fire, not strikes. Also, despite an open butter-knife edge, these should not be used for even mock combat.

In your performance, white gas will be the preferred fuel, at least for the first burn of a show. White gas burns fairly clean, and extremely hot. This is necessary for proper operation of the swords. In order to catalyze the vapor generation process, the blade of the sword must be heated to an adequate temperature. This may mean that you have to start by working the sword very slowly, with the wick down, for over a minute to get them to the proper heat. After a minute or so of burn, you will notice the size of the flame jump up remarkably, sometimes double its cold size. This is full heat, and the swords may be spun at full speed and used, generally, without worry of extinguishing. To help insure this, practice using the sword by swinging it with the edge leading and the wick side trailing.

It is strongly recommended that you do not modify these in any way. The overall design of these tools adds to their safety. For example, if they're too hot to hold near the hand guard, they are too hot to re-fuel. Any other covering on the handle may interfere with temperature safety, or blind location of the knife-edge. As time goes on, you may need to clean the wick with a stiff brush to eliminate some of the carbon build-up on the surface of the wicks.

Naturally, despite the intended nature of any of our fire tools, since a representative of Bearclaw cannot be present to evaluate your use and capability, we cannot accept responsibility for any damage resulting from your use of this product. Please be as safe as possible and follow the safety guidelines on the back of this page..

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Bearclaw Manufacturing

